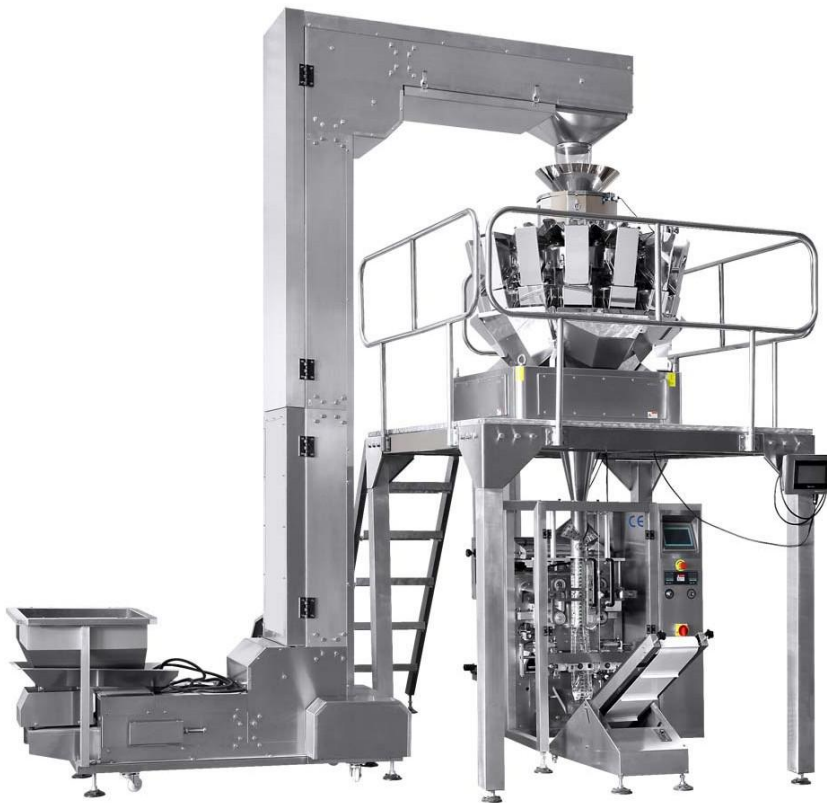


## VFJ-420 Automatic Packing machine

### ***Application:***

Suitable for packing potato chips, biscuits, pasta, peanuts, nuts, coffee, beans, popcorn, cereals, extruded snacks, confectionery, dried & froze fruits, pets food, vegetables, pills, electronics, plastics, hardware, toys and other granular food & non-food products.



### ***VFJ420 Vertical Bagger & Multi-head scale dosing system***

Automatic bagging line consisting of: Z shape bucket loading conveyor with vibratory feeder, weigher platform with stair unit, Multi-head weighing system, automatic bag making machine complete with date printing unit, inclined take-away conveyor and accessories units

### ***Feathers:***

- **PLC control with stable reliable high accuracy output and color touch screen, bag-making, measuring, filling, printing, cutting , finished in one operation.**
- **Separate circuit boxes for pneumatic control and power control. Noise is low, and the circuit is more stable.**
- **Film-pulling with servo motor double belt: less pulling resistance, bag is formed in good shape with better appearance, belt is resistant to be worn-out.**
- **External film releasing mechanism: simpler and easier installation of packing film.**
- **Adjustment of bag deviation just needed to be controlled by the touch screen.**  
**Operation is very simple .**
- **Close down type mechanism , defending powder into inside of machine.**

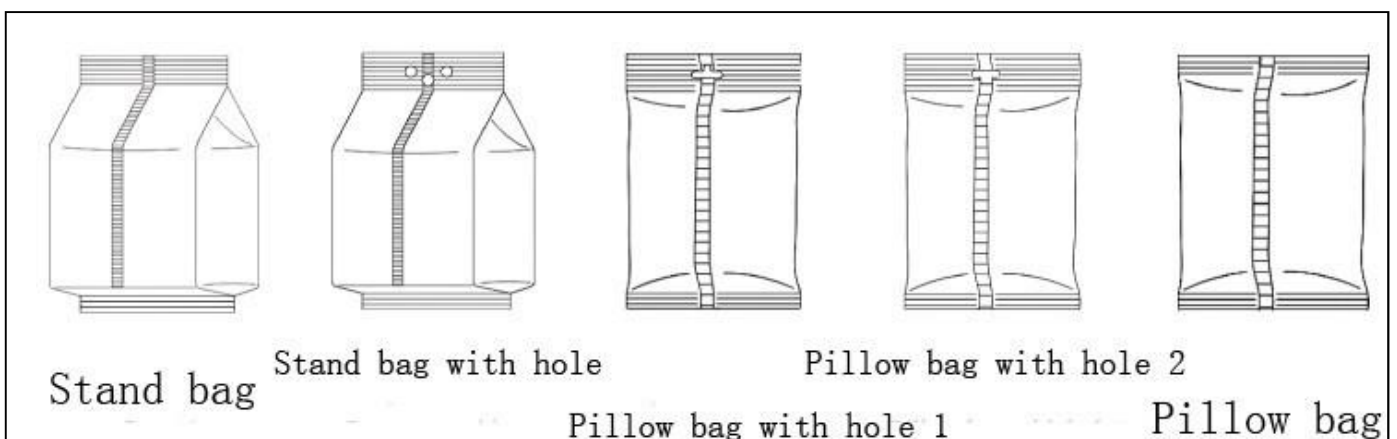
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***VFJ-420 Automatic vertical packing machine:***

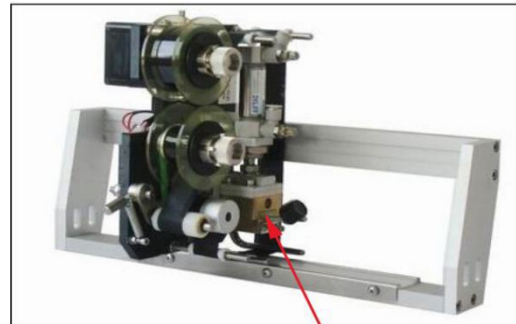
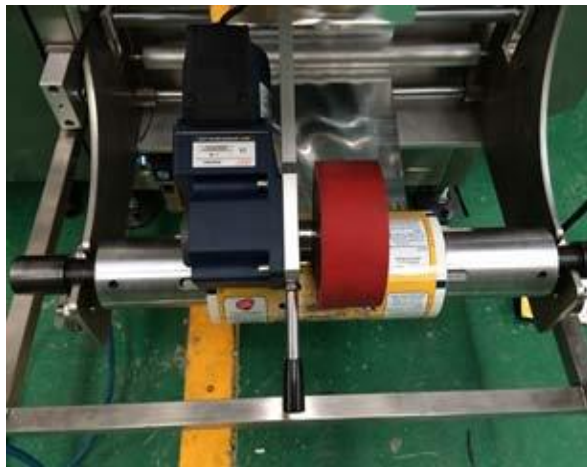


---Back seal bag packing machine

***Bag format:***



### Detail of Machine:



--- With code printer

### Technical parameters:

Type	VFJ-420
Bag length	50-300mm(L)
Bag width	50-200mm(W)

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<b>Max width of roll film</b>	<b>420mm</b>
<b>Packing speed</b>	<b>10-70bags/min</b>
<b>Measuring range</b>	<b>150-1200m</b>
<b>Air consumption</b>	<b>0.65mpa</b>
<b>Gas consumption</b>	<b>0.3m<sup>3</sup>/min</b>
<b>Power voltage</b>	<b>220VAC/50Hz</b>
<b>Power</b>	<b>2.2 KW</b>
<b>Dimension</b>	<b>1080mm(L)*1300mm(W) *1400mm (H)</b>
<b>Weight</b>	<b>600 kg</b>

***VFJ MULTI-HEAD LINEAR WEIGHER:***



***Technical parameters:***

<b>Type</b>	<b>VFJ-10</b>
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<b>Measure number</b>	<b>10</b>
<b>Range of single weighing</b>	<b>10-1000g</b>
<b>Quantity precision</b>	<b>0.5g-1g</b>
<b>Average tolerance of single bag</b>	<b>0.2-0.7g</b>
<b>Weighing speed</b>	<b>70bags/min</b>
<b>Hopper capacity</b>	<b>1300ml</b>
<b>Hopper type</b>	<b>Double hoppers without memory</b>
<b>Preliminary programs</b>	<b>99kinds</b>
<b>Net/gross</b>	<b>300/370Kg</b>
<b>Overall size</b>	<b>(L)1680*(W)1210*(H)1140mm</b>

***VFJ-130 Finished products conveyer:***



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***Technical parameters:***

<b>Model</b>	<b>VFJ-130</b>
<b>Convey speed</b>	<b>30M/min</b>
<b>Belt</b>	<b>Food grade polypropylene(PP)</b>
<b>Voltage</b>	<b>Single-phase AC220V,50HZ</b>
<b>Power</b>	<b>40W</b>
<b>Packing size</b>	<b>1600mm(L)*520mm(W)*1000mm(H)</b>

***VFJ-2-2 Platform:******Technical parameters:***

<b>Model</b>	<b>VFJ-2-2 Platform</b>
<b>Maximum Loading Weight</b>	<b>2T-3T</b>
<b>Equipment Size</b>	<b>1850mm*1850mm*1850mm</b>

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<b>Net Weight</b>	<b>350kg</b>
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***VFJ-350 Z-shape material elevator:******Technical parameters:***

<b>Model</b>	<b>VFJ-350</b>
<b>Convey speed</b>	<b>3750mm</b>
<b>Power</b>	<b>750W</b>
<b>Convey measure</b>	<b>4T/H(Rice)</b>
<b>Overall size</b>	<b>3000(L)*650(W)*3750(H)mm</b>





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PACKAGING MACHINERY  
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### VFJ Spare parts list

No.	Specifications	Units
1	Manual	1 PCS
2	Horizontal seal heater inductor	2 PCS
3	Vertical seal heater inductor	1 PCS
4	Thermocouple	2 PCS
5	Cutter	1 PCS
6	Move film belt	2 PCS
7	Color tape	1 PCS
8	Code box	1 PCS
9	Brush	1 PCS
10	Screwdriver	10 PCS

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### Electrical Parts Of VFJ Series

No	Name	Brand	Picture
1	Touch screen and PLC	Siemens/Germany	
		Weinview/Taiwan	
		Mitsubishi/Japan	
2	Servo motor	Panasonic/Japan	
3	Servo driver	Panasonic/Japan	
4	Vertical sealing cylinder	Airtac/Taiwan	
5	Pulling film cylinder	Airtac/Taiwan	
6	Knife cylinder	Airtac/Taiwan	
7	Electronagnetic valve	Airtac/Taiwan	
8	Solid state relay	FOTEK/Taiwan	
9	Color code Photoelectricity	AUTONICS/Korea	

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10	Intermediate relay	OMRON/Japan	
11	Temperature controller	KEYANG/China	
12	Frequency converter	Schneider/Germany	
13	Switch power supply	MEANWELL/Taiwan	
14	Approach switch	FOTEK/Taiwan	
15	Pneumatic FRL	Airtac/Taiwan	